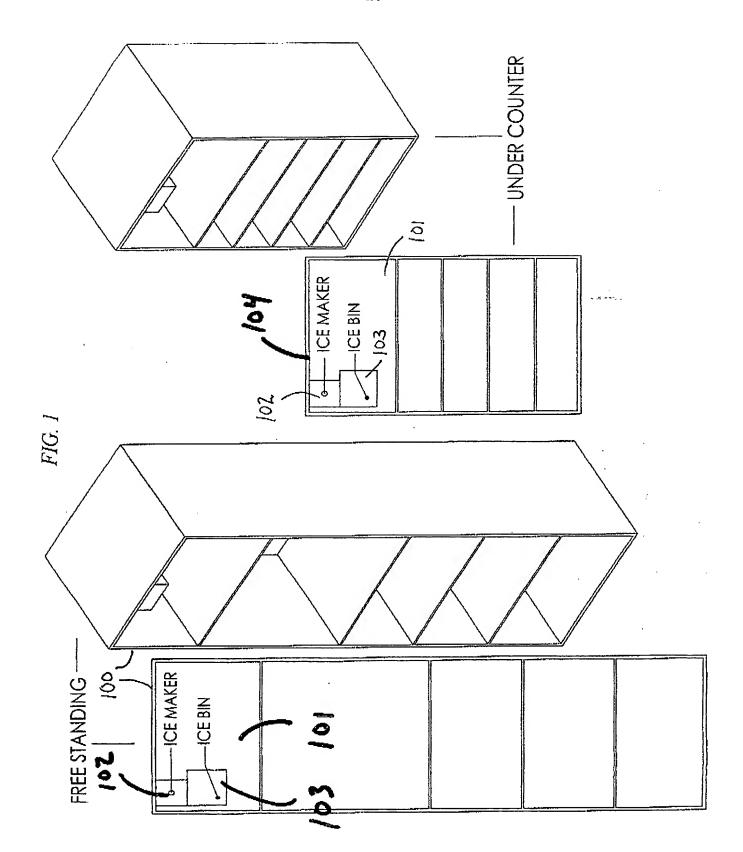
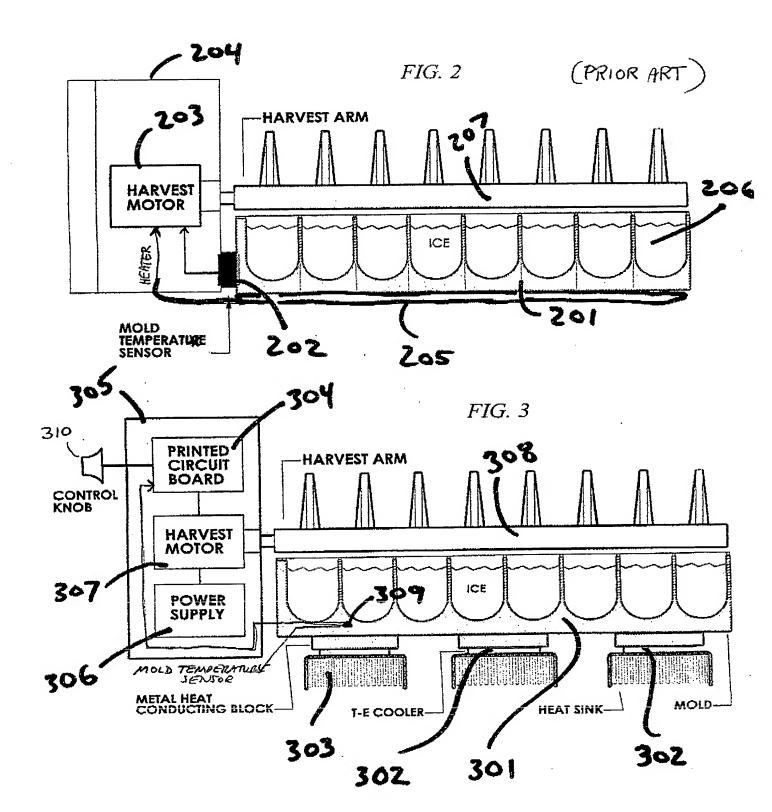
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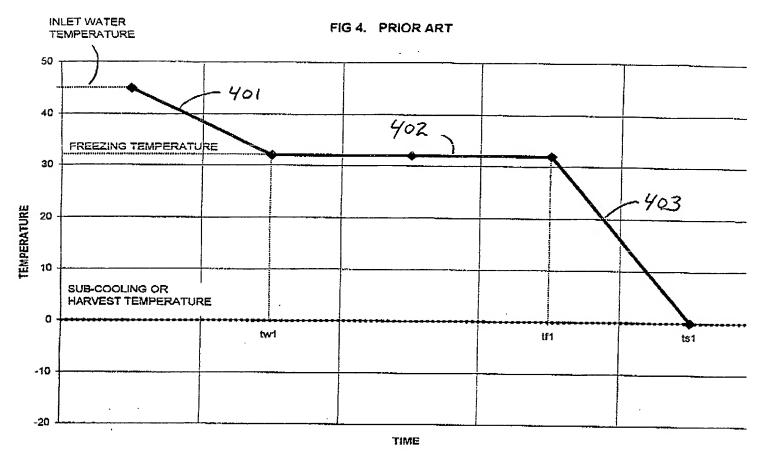
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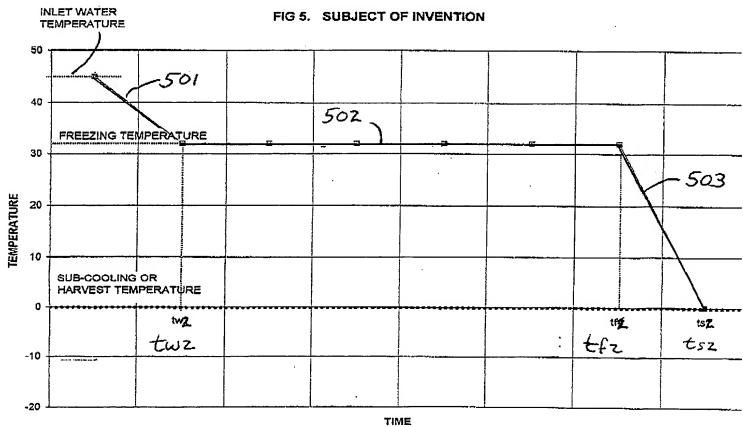
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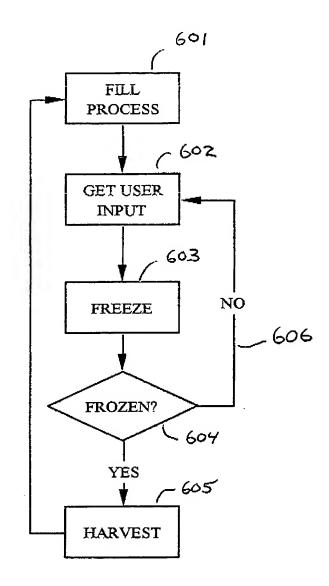


FIG. 6 OVERALL ICEMAKING PROCESS FLOW CHART

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**BEGIN** 610 RESET WATER FILL TIMER 611 OPEN WATER VALVE NO 614 612 IS WATER FILL TIMER > FILL TIME? YES 6/3 **CLOSE WATER VALVE** 

GO ONWARD TO FREEZE PROCESS

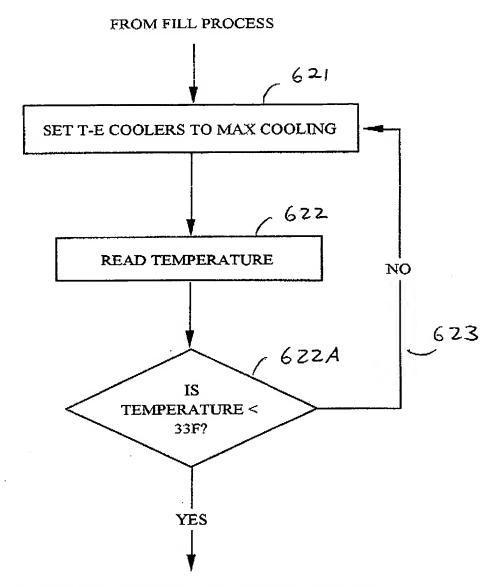
FIG. 6A FILL PROCESS

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GO ONWARD TO CLEAR ICE MAKING PROCESS

## FIG. 6B INLET WATER COOLING PROCESS

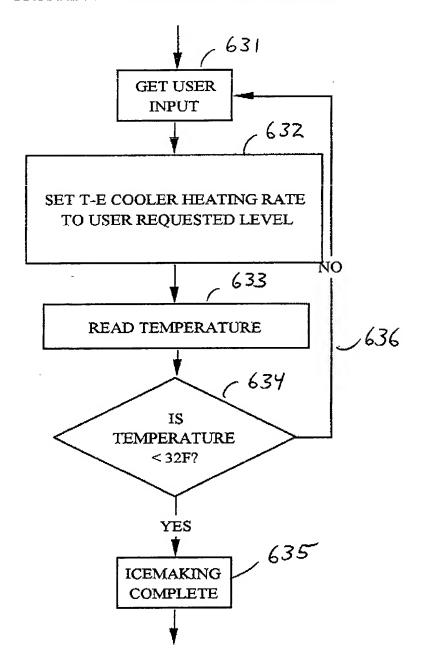
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## FROM INLET WATER COOLING PROCESS



GO ONWARD TO SUB-COOLING PROCESS

FIG. 6C CLEAR ICEMAKING PROCESS

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## FROM CLEAR ICEMAKING PROCESS

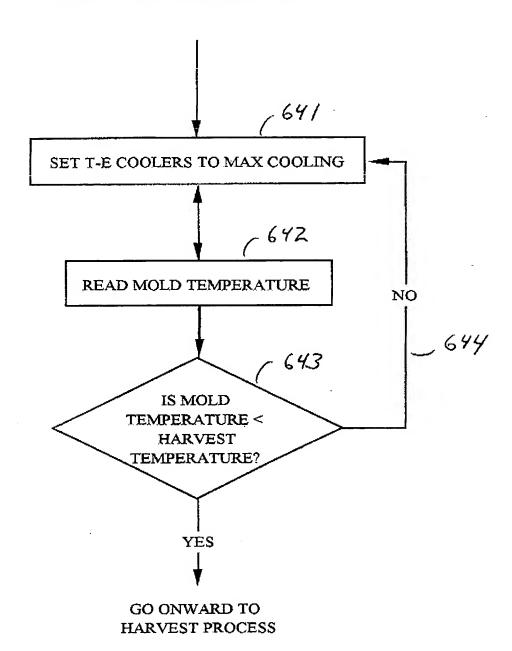


FIG. 6D ICE CUBE SUB-COOLING PROCESS

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## FROM ICE CUBE SUB-COOLING PROCESS

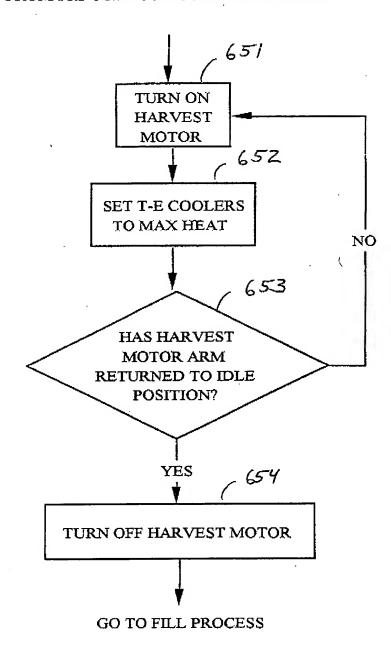


FIG. 6E HARVEST PROCESS